

| | | |
|------------------------------|---------------------|--------------------|
| DART AEROSPACE LTD | Work Order: | 22293 |
| Description: Cam Lock | Part Number: | D3373-1 |
| Dwg: D3373 Rev. A | Qty: | 50 |
| Ref: | | Page 1 of 1 |

| Step | Location | Procedure | By | Date | Qty |
|------|----------|---|-----|----------|-----|
| 1 | DC | Issue Traveler | KA | 05.01.25 | 50 |
| 2 | PG | Issue P/O: <u>7002487</u> ✓ For D3373-1 Keyed Unalike P/N: 1770A51 or Alike P/N: 1770A522 Possible Supplier: McMaster Conformation of Parts Specification sheet is required | KL | 05.01.26 | 50 |
| 3 | RG | Receive and Inspect for transit damage Ensure Conformation of Parts Specification sheet is attached | CL | 05.02.15 | 50 |
| 4 | QC6 | Inspect dimensions as per Dwg D3373 | KL | 05.02.17 | 50 |
| 5 | PK | Identify and Stock Identify Keyed Unalike as: D3373-1D ✓ Identify Keyed Alike as: D3373-1KA | CL | 05.02.17 | 50 |
| 6 | AC | Cost / part: <u>4.82</u> | SAC | 05.02.18 | 50 |
| 7 | DC | Close W/O <u>4.76</u> Inspect Level 21 | KA | 05.02.23 | 50 |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-----------|------------|--------------------|
| A | 05.01.05 | New issue | KJ/JLM | <i>[Signature]</i> |

RELEASED
[Signature] 05.01.07

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

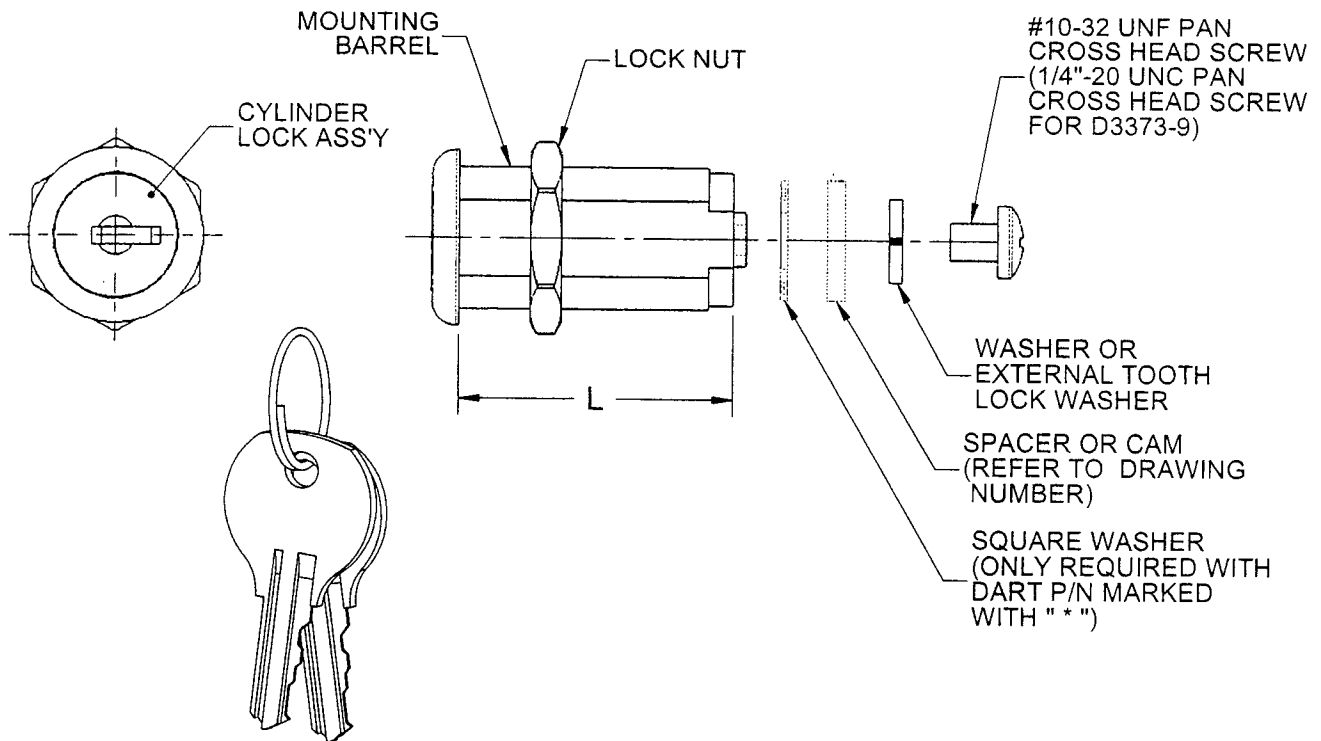
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

PRELIMINARY ISSUE

| | | | |
|------------------|--------------------|---|------------------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | APPROVED | DRAWING NO. D3373 | REV. A SHEET 1 OF 1 |
| DATE 04.12.10 | TITLE CAM LOCKS | | SCALE 1:1 |
| A | 04.12.10 | NEW ISSUE | |

SPECIFICATION CONTROL DRAWING



| DART P/N | SUPPLIERS McMASTER OR IDN CANADA P/N | L (in) | REPLACEMENT KEY DART P/N | SPACER/CAM DRAWING NUMBER |
|----------|--|--------|-----------------------------|---------------------------------|
| D3373-1 | 1770A51 | 0.425 | D3373-1K-XXXXX | D3369-5 |
| D3373-3 | 1770A54 | 0.935 | D3373-3K-XXXXX | D3369-5 |
| D3373-5 | 1770A41 | 1.435 | D3373-5K-XXXXX | D3370-5 |
| D3373-7* | 1770A71 | 1.715 | D3373-7K-XXXXX | D3371-5 |
| D3373-9* | 35803 ILCO | 0.595 | D3373-9K-YYYYY | D3372-11 |

To order replacement keys from McMaster, order 1770A2 and specify key number where "XXXXX" represents key number for 3/4" diameter lock.
To order replacement keys from IDN Canada, order ????? and specify key number where "YYYYY" represents key number for 3/4" diameter lock.
Eg: D3373-1K-C377A, oder P/N 1770A2-C377A.

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 22293

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 25, 2005
03:20 pm

| | | | |
|-------------------|------------|------------------------------|----------------|
| Work Order No | : 0022293 | Department Code: | |
| Project Name | : D3373-1 | Burden Flags | : NNNNNNNN |
| Project For | : | WO Status | : Open |
| Work Order Type | : Main | Invoice State | : Not Invoiced |
| Main WO Number | : | Invoice Date | : |
| House Part Number | : D3373-1 | Invoice Number | : |
| Description | : Cam Lock | Invoice Amount | : 0.00 |
| Manufactured | : Yes | | |
| Amount Req'd | : 50 | Order Entry No | : |
| Amount Done | : 0 | OE Value | : 0.00 |
| Start Date | : 01-25-05 | | |
| Est Finish Date | : 02-15-05 | Est Margin | : 0.000% |
| Act Finish Date | : | Actual Margin | : 0.000% |
| Drawings Req'd | : No | | |
| Ok for Approval | : | | |
| Approval Rec'd | : | \$0 Posted to Finished Goods | |

| | Estimated | Actual | Var. % | Posted | To Post |
|-------------------|-----------|--------|--------|--------|---------|
| ===== | | | | | |
| Material Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours | : 0.00 | 0.00 | 0.00 | | |
| Engineering Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours | : 0.00 | 0.00 | 0.00 | | |
| Production Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours | : 0.00 | 0.00 | 0.00 | | |
| Packaging Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours | : 0.00 | 0.00 | 0.00 | | |
| OverHead Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours | : 0.00 | 0.00 | 0.00 | | |
| CNC | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours | : 0.00 | 0.00 | 0.00 | | |
| Misc. | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| ===== | | | | | |
| Burden | : 0.00 | 0.00 | 0.00 | | |
| ===== | | | | | |
| Total Cost | : 0.00 | 0.00 | 0.00 | | |
| Margin | : 0.000 | 0.000 | | | |
| Selling Cost | : 0.00 | 0.00 | | | |

| | | | |
|------------------------|---|-----------|--------|
| | | Estimated | Actual |
| Labour Hrs/Amount Done | : | 0.00 | 0.00 |
| Profits/(Loss) | : | 0.00 | 0.00 |

50

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY

ON

K6A 1

**YOUR PURCHASE
ORDER NUMBER**

2007457

Today's Date: 2/14/05

MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

PAGE

1 OF 1

MCM NUMBER

5599088-01

| Warehouse Location | McMaster Carr Part Number | Fill Quantity | Item Description | Your Line | Your Order | This Shipment |
|--------------------|---------------------------|---------------|--|-----------|------------|---------------|
| 1-126-03 06-85 | 1770 A41 | 50 EA | STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED DIFFERENT, 3/4" DIA HOLE, 1-1/8" MATERIAL THK 12 | 2 | 50 EA | 50 |
| 1-127-01 03-07 | 1770 A51 | 50 EA | STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED DIFFERENT, 3/4" DIA HOLE, 7/64" MATERIAL THK 9 | 1 | 50 EA | 50 |
| 1-128-02 04-61 | 1770 A71 | 50 EA | STANDARD CAM LOCK W/POLISHED NICKEL FINISH KEYED DIFFERENT, 3/4" DIA HOLE, 1-7/16" MATERIAL THK 13 | 3 | 50 EA | 50 |